












Date: Monday, 07/04/2008 11:47:09 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CROSSBOLT SPACER
Job Number	: 38428		
Estimate Number	: 11632		
P.O. Number	:	Part Number	: D2971
This Issue	: 07/04/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D2971 REV A1
First Issue	: 11	Project Number	: N/A
Previous Run	: 33221	Drawing Revision	: A1
Written By	:	Material	:
Checked & Approved By	: <u>JD 08.4.06</u>	Due Date	: 11/04/2008
Comment	: Est B 02.11.04 Re-format; Ø0.875" x 0.058" was Ø0.625" x 0.065" KJ		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6T0875W058	6061-T6 Tube .875x.058W	
			
Comment: Qty.: 0.2975 f(s)/Unit Total : 5.9493 f(s) 6061-T6 Tube .375 x.058W Cut 6061-T6 (WW-T-700/6) Ø0.875" X 0.058" Wall (M6061T6T0.875W.058) Batch: <u>M 7950</u>			
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
			
Comment: HARDINGE CNC LATHE SMALL as per Dwg D2971 & Folio FA288			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE			
4.0	QC8	SECOND CHECK	
			
Comment: SECOND CHECK			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>LG</u>			

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Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

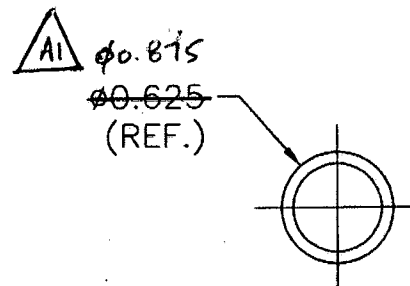
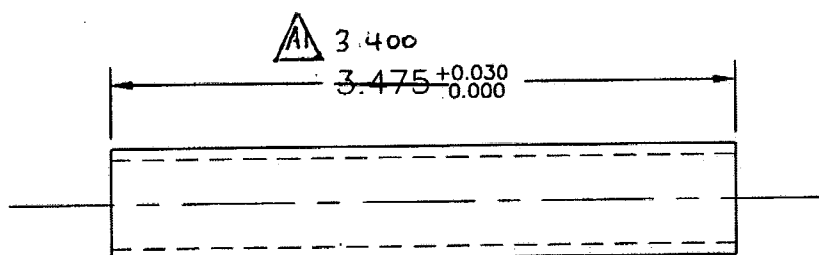


MF 08-04-15




DESIGN RF	DRAWN BY RF	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2971	REV. A SHEET 1 OF 1
DATE 00.03.13		TITLE CROSS BOLT SPACER SCALE 1:1	
A	00.03.13	NEW ISSUE	
A1	UP 02.10.30	CHANGE TO 0.875 OD X 0.058 WALL	

RELEASED
00.05.11 [Signature]



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38428

0.875 DIA X 0.058 WALL 
MATERIAL: 6061-T6 (WW-T-700/6) 0.625 DIA. X 0.065 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article** ☐ **Prototype**[illegible]

Measured by:	J.F.
Date:	08/04/11

Audited by:	<i>[Signature]</i>
Date:	<i>28.04.11</i>

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	